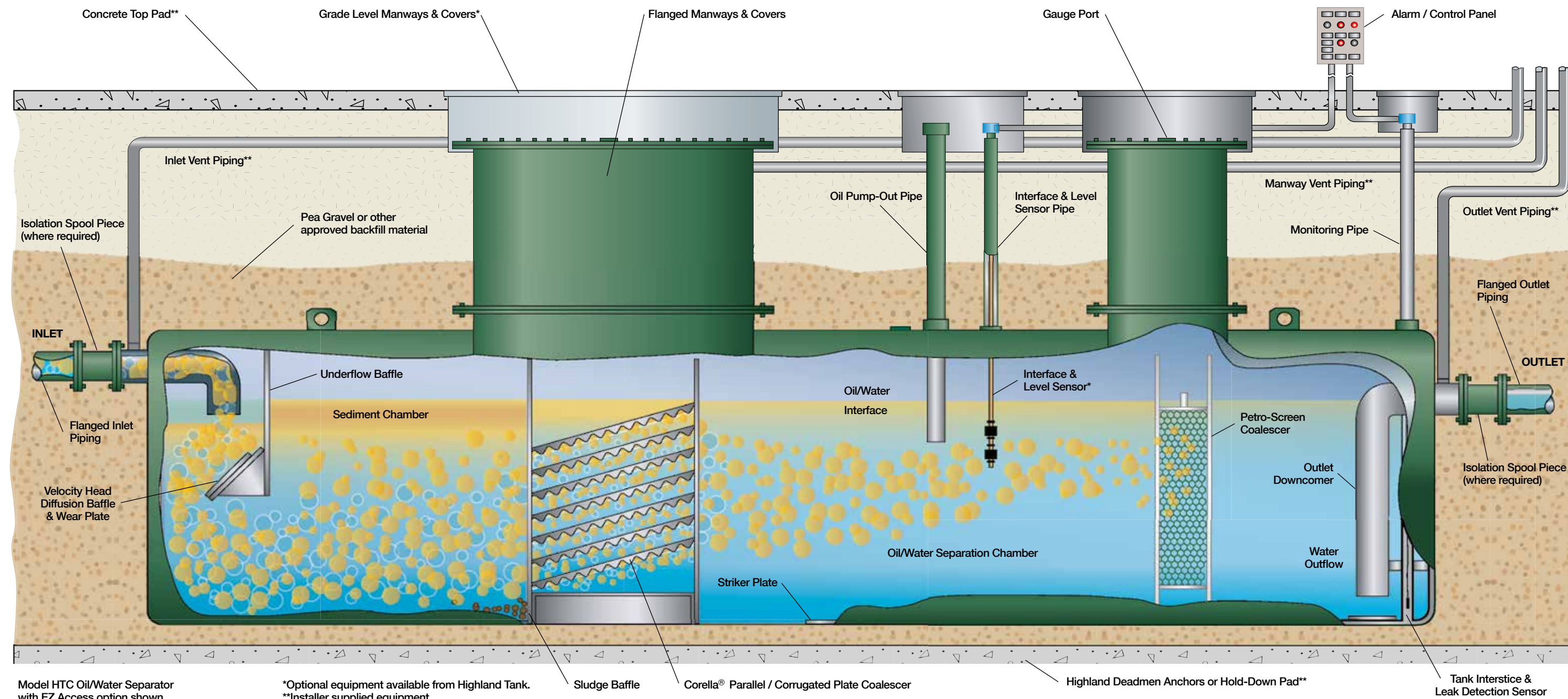
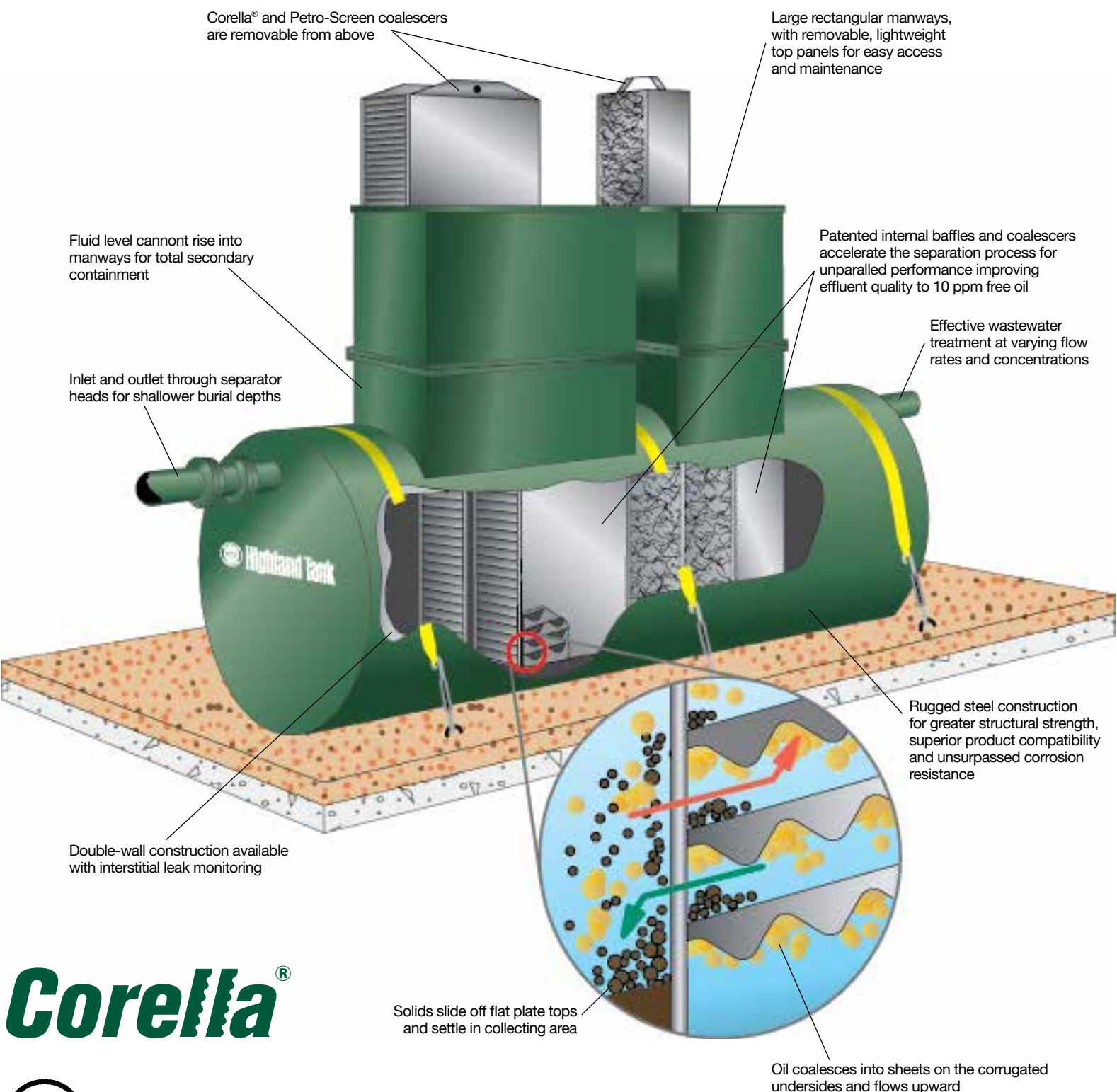


**Corella® The Newest Advancement in Oil/Water Separation Technology**

The Corella® Coalescer is a removable, inclined parallel, flat/corrugated plate coalescer that enhances separation of both oil and solids from all strata of the wastewater stream. It is individually engineered to specific application and job-site requirements to maximize utility.



**How It Works**  
Highland Tank's patented oil/water separators are stationary wastewater treatment tanks filled with water. They contain specially designed internal baffles and coalescers to accelerate the separation process.

The tank is designed to allow convenient access for inspection and maintenance from above. Inlet flow is directed against the velocity head diffusion baffle to reduce flow turbulence and to distribute the flow evenly over the separator's cross-sectional area.

In the sediment chamber, heavy solids settle out and concentrated oil rises to the surface. The oily water then passes through the Corella® Coalescer, an inclined arrangement of stacked, parallel, flat and corrugated plates. The corrugated underside of the Corella® plates causes the oil to coalesce into sheets.

The oil globules then rise to the surface of the separation chamber, where the separated oil accumulates. Any remaining solids sink to the top of the plates and slide off the plates to the solids collection area. The effluent flows down and toward the outlet and is discharged by gravity displacement.

A Petro-Screen polypropylene impingement coalescer (an encased bundle of layered oil-attracting fibers) is used to intercept droplets of oil that are too minute to be removed by the Corella® Coalescer.

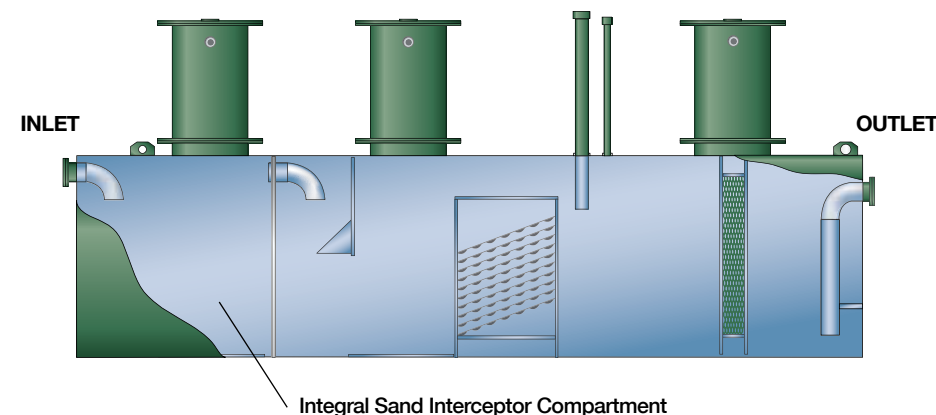
Electronic oil level controls sound an alarm at high oil levels so that waste oil can be removed from the separator. Double-wall separators are monitored with electronic leak detection systems for the interstitial space.



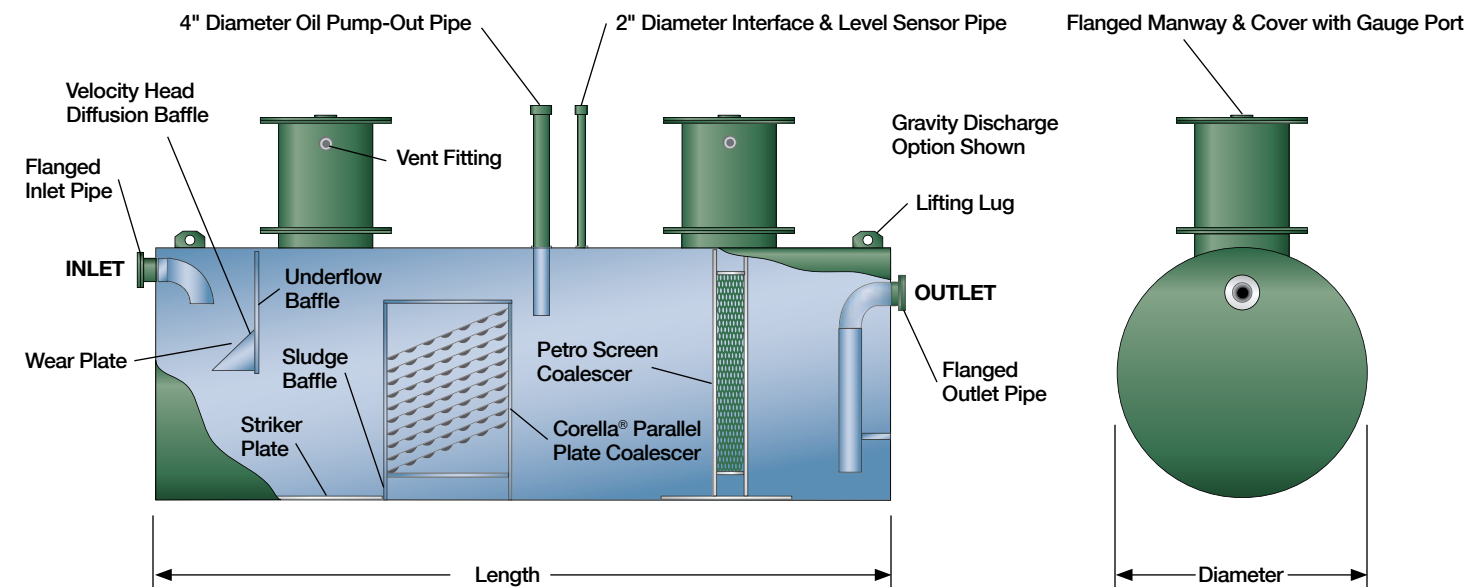
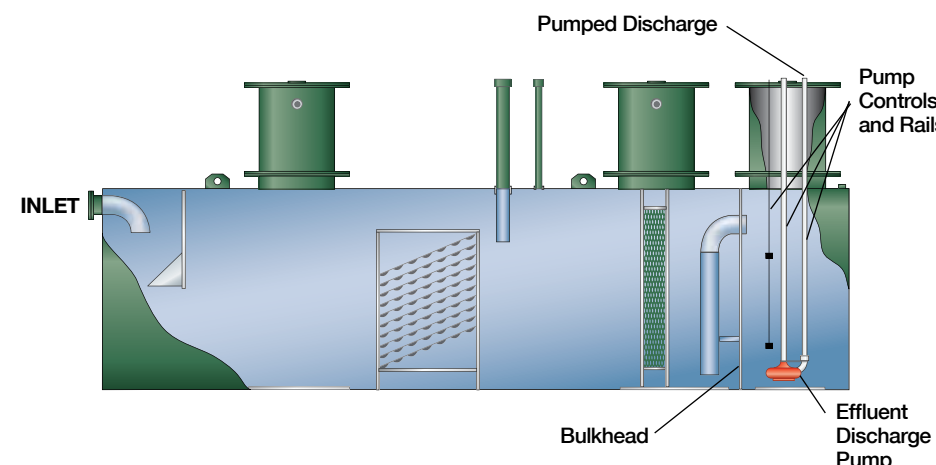


Solution Oriented Designs

**Series - G Oil/Water Separators** feature an integral sand interceptor compartment to permit sand and gravel to settle out before the wastewater enters the separation chamber.



**Series - J Oil/Water Separators** have an integral effluent pump-out compartment with level controls. The pumped effluent can be routed through Highland's Advanced Filtration System to further reduce the oil content.



Model HT or HTC	Flow Rate Gal/Min	Total Volume Gallons	Recommended Oil Pump-out Gallons	Dimensions		Inlet & Outlet Diameter
				Diameter	Length	
350	35	350	70	3'-6"	6'-0"	4"
550	55	550	110	3'-6"	7'-9"	4"
1,000	100	1,000	200	4'-0"	10'-9"	6"
2,000	200	2,000	400	5'-4"	12'-0"	6"
3,000	300	3,000	600	5'-4"	18'-0"	8"
4,000	400	4,000	800	5'-4"	24'-0"	8"
5,000	500	5,000	1,000	6'-0"	23'-10"	8"
6,000	600	6,000	1,200	6'-0"	28'-8"	10"
7,000	700	7,000	1,400	7'-0"	24'-4"	10"
8,000	800	8,000	1,600	7'-0"	28'-0"	10"
9,000	900	9,000	1,800	8'-0"	24'-0"	12"
10,000	1,000	10,000	2,000	8'-0"	26'-8"	12"
12,000	1,200	12,000	2,400	8'-0"	32'-0"	12"
15,000	1,500	15,000	3,000	10'-0"	25'-6"	14"
20,000	2,000	20,000	4,000	10'-6"	31'-0"	16"
25,000	2,500	25,000	5,000	10'-6"	38'-9"	18"
30,000	3,000	30,000	6,000	10'-6"	46'-6"	20"
40,000	4,000	40,000	8,000	12'-0"	47'-3"	24"
50,000	5,000	50,000	10,000	12'-0"	59'-6"	24"
60,000	6,000	60,000	12,000	13'-0"	60'-6"	24"

Plate spacing and orientation may vary depending on site conditions. Custom sizing is available. Consult Highland Tank for Series G & J sizing information.

# Cylindrical Oil/Water Separators

Unparalleled in Performance



Highland Tank provides you with the strongest and most reliable oil/water separators in the industry.

Our separators are designed to remove oil, grease, light petroleum products, and oily coated solids from a variety of wastewater discharges.

They are typically installed in industrial areas and receive oily wastewater generated during processes such as bulk petroleum storage and handling, aircraft and vehicle fueling, maintenance, washing and environmental remediation of petroleum contaminated sites.

The effluent from oil/water separators is typically discharged to either a storm or sanitary sewer system.

Our high-efficiency oil/water separators are recommended for a wide range of industrial applications, such as:

- Airports & Aircraft Services
- Electric Utilities & Power Plants
- Environmental Remediation
- Industrial Facilities
- Military & Government Facilities
- Municipalities
- Petroleum Production & Marketing Facilities
- Railroad Yards
- Transportation Companies

They are also located in vehicle service areas associated with each of these facilities:

- Fueling Facilities
- Repair & Maintenance Shops
- Wash Areas

Highland oil/water separators set the standard for reliability. Our separators are highly efficient - treating wastewater under a wide range of conditions.

Unlike other oil/water separators, they are easy to install, operate and maintain.

Unmatched Quality & Service



Please visit us at [www.highlandtank.com](http://www.highlandtank.com)

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